



## 400 Series Pressure Controls

**Types: H400, H402, H403,  
H400K, H402K, J400, J402,  
J403, J400K, J402K**



UNITED ELECTRIC  
CONTROLS

## Installation and Maintenance Instructions

Please read all instructional literature carefully and thoroughly before starting. Refer to the final page for the listing of Recommended Practices, Liabilities and Warranties.

### GENERAL



BEFORE INSTALLING, CHECK THE SENSOR MODEL SELECTED FOR COMPATIBILITY TO THE PROCESS MEDIA IN CONTACT WITH THE SENSOR AND WETTED PARTS.

Pressure variations are sensed by a bellows, diaphragm or piston sensor which either actuates or de-actuates one, two or three snap-acting switches at a pre-determined set point(s). Set point(s) is adjusted by turning an internal knob and pointer (H types) or internal screw (J types).



PROOF PRESSURE\* LIMITS STATED IN THE LITERATURE AND ON NAMEPLATES MUST NEVER BE EXCEEDED, EVEN BY SURGES IN THE SYSTEM. OCCASIONAL OPERATION OF UNIT UP TO PROOF PRESSURE IS ACCEPTABLE (E.G., START-UP, TESTING). CONTINUOUS OPERATION SHOULD NOT EXCEED THE DESIGNATED OVER RANGE PRESSURE.

\*PROOF PRESSURE THE MAXIMUM PRESSURE TO WHICH A PRESSURE SENSOR MAY BE OCCASIONALLY SUBJECTED, WHICH CAUSES NO PERMANENT DAMAGE (E.G., START-UP, TESTING). THE UNIT MAY REQUIRE RE-GAPPING.



THESE PRODUCTS DO NOT HAVE ANY FIELD REPLACEABLE PARTS.

## Part I - Installation

### Tools Needed

Screwdriver  
Hammer  
Adjustable wrench

### MOUNTING



INSTALL UNIT WHERE SHOCK, VIBRATION AND TEMPERATURE FLUCTUATIONS ARE MINIMAL. ORIENT UNIT SO THAT MOISTURE IS PREVENTED FROM ENTERING THE ENCLOSURE. IF UNIT IS BEING INSTALLED WHERE HEAVY CONDENSATION IS EXPECTED, VERTICAL MOUNTING (PRESSURE CONNECTION DOWN) IS REQUIRED. DO NOT MOUNT UNIT IN AMBIENT TEMPERATURES EXCEEDING PUBLISHED LIMITS.

400 Series pressure controls can be mounted in any position, provided the electrical conduit is not facing up. The preferred mounting position is vertical (pressure connection down).

A 3/4" NPT E/C is provided on the right side of the enclosure in addition to the Two (2) cast-in knockouts for 1/2" electrical conduit that are located on the left side and rear of the enclosure. These can easily be knocked out by placing the blade of a screwdriver in the groove and tapping sharply with a hammer.

Mount the unit via the (2) 1/4" screw clearance holes on the enclosure. See Dimensions. Units may also be mounted via the NPT pressure connection.



ALWAYS HOLD A WRENCH ON THE PRESSURE HOUSING HEX WHEN MOUNTING UNIT. DO NOT TIGHTEN BY TURNING ENCLOSURE. THIS WILL DAMAGE SENSOR AND WEAKEN SOLDER OR WELDED JOINTS.

### WIRING



DISCONNECT ALL SUPPLY CIRCUITS BEFORE WIRING UNIT. WIRE UNITS ACCORDING TO NATIONAL AND LOCAL ELECTRICAL CODES. MAXIMUM RECOMMENDED WIRE SIZE IS 14 AWG. THE RECOMMENDED TIGHTENING TORQUE FOR FIELD WIRING TERMINALS IS 7 TO 17 IN-LBS.



ELECTRICAL RATINGS STATED IN LITERATURE AND ON NAMEPLATE SHOULD NEVER BE EXCEEDED. OVER-LOAD ON A SWITCH CAN CAUSE FAILURE ON THE FIRST CYCLE.

Connect conduit to the case and wire directly to the switch terminals according to local and national electrical codes. Bring the wires up to terminals from the rear of the case. (See fig. 1.) If manual reset switch or DPDT options are used, lead wires are supplied, color coded as follows:

	Switch 1	Switch 2
Common	Violet	Yellow
Normally Open	Blue	Orange
Normally Closed	Black	Red



ALLOW ENOUGH SLACK SO AS NOT TO AFFECT SWITCH MOVEMENT WHEN MAKING SETTING ADJUSTMENTS AND ENSURE THAT THE WIRES ARE NOT TOUCHING THE COVER WHEN INSTALLED.

**NOTE:** For larger wire gauges, a one time shift may be experienced or expected due to space limitations within the enclosure. Verify setpoint after installation.

**NOTE:** The middle switch assembly is omitted for dual switch controllers. The outer switch assemblies are omitted for single switch controllers. Type "J" controls have internal screw adjustments and type "H" have cam assemblies

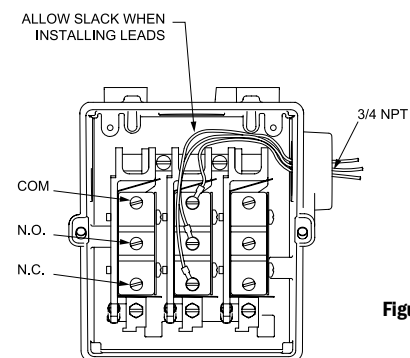


Figure 1

### Special Instructions For Vacuum Ranges

On vacuum ranges, the C-NO circuit is closed at sea level conditions. Therefore, increasing vacuum will cause the C-NC circuit to close while decreasing vacuum will cause the C-NO circuit to close. Please make a note of this and wire/adjust the unit accordingly.

### Option M100 Terminal Block

Types with Terminal block option M100 only available with single and dual switches. Not available with all options.

## Part II - Adjustments

### Tools Needed

Screwdriver

**NOTE:** For set point adjustments and re-calibration, connect control to a calibrated pressure gauge.

### Type J400 & J400K

Remove cover. Switch has screw adjustments inside enclosure. Increase gauge pressure until switch transfers. To RAISE the pressure setting turn the screw IN (clockwise), To LOWER the pressure setting turn the screw OUT (counter-clockwise). When making adjustments, do not exceed the proof\* pressure rating on nameplate.

\*Subjecting the switch to proof pressure may cause a shift in set point

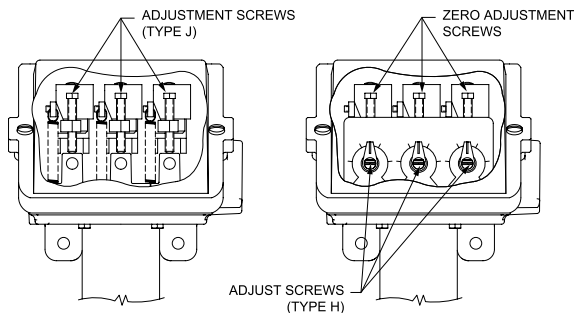
### Types J402, J403 & J402K

Remove cover, follow same procedure as paragraph above. Switches may be set together or apart, up to 100% of range (maximum separation on models 520-535 and 570-572 is defined in Table 1). On dual switch, either switch may be set high. On triple switch models, the third (middle) switch has no over-travel mechanism and must always be set to the highest pressure when switches are set apart. Altering the setting of one switch will usually have little effect on the other(s), however re-calibration may be desired at a critical pressure setting.

**Table 1**

Model & Range	Switch Separation (% of Range Span)
520, 530 (-300 to 0 VAC)	30%
521, 531 (-10 to 10 "wc)	50%
522, 532 (-50 to 50 "wc)	50%
523, 533 (0.5 to 5 "wc)	50%
524, 534 (2.5 to 50 "wc)	50%
525, 535 (10 to 250 "wc)	30%
570-572 (0 up to 100 psi)	30%

### Re-Calibration Adjustment

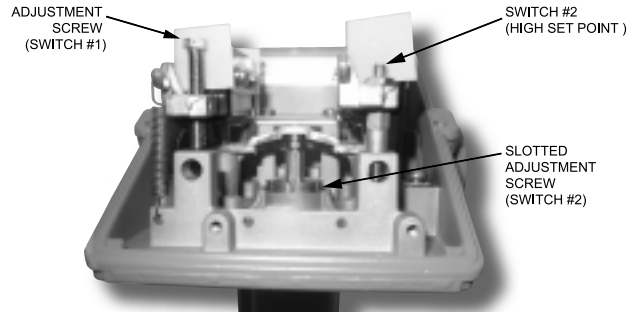


**Figure 2**

### Special Instructions for Models 520-535 (see Figure 3)

When making set point adjustments, or re-calibrating the Models 520-535, Switch #2 should be set first, and to the highest pressure setting. Switch #1 should be set to a lower or equal setting than switch #2.

Switch #2 can be adjusted using a screwdriver to turn the slotted adjustment screw (see Figure 3) clockwise (to raise the pressure setting), or counter-clockwise (to lower the pressure setting). Once desired set point is achieved for switch #2, switch #1 can be set lower or equal to switch #2 set point, following the procedure outlined for switch #2. Maximum separation between switch #1 and #2 is defined in Table 1.



**Figure 3**

### Types H400, H402, H403, H400K & H402K

Remove cover, switch has knob and pointer adjustment inside enclosure. Controls are factory calibrated for maximum accuracy at the dial midpoint. Switches may be set together or apart up to 100% of the range scale. On dual switch models either switch may be set high. On triple switch models, the third (middle) switch has no over-travel mechanism and must always be set to the highest pressure when the switches are set apart. Altering the setting of one switch will usually have little effect on the other(s), however re-calibration may be desired at a critical setting.

To re-calibrate, turn pointer to desired set point and add gauge pressure until switch transfers. If gauge pressure and set point pressure do not agree, turn zero adjust screw clockwise to raise and counter clockwise to lower pressure setting (See Figure 2).

### Types with Manual Reset (Option 1530)

These optional models incorporate a snap switch that, when actuated, remains tripped until pressure decreases and the reset button is manually depressed to the reset position.

### Types J400K & J402K with Option M210 (see Figure 4)

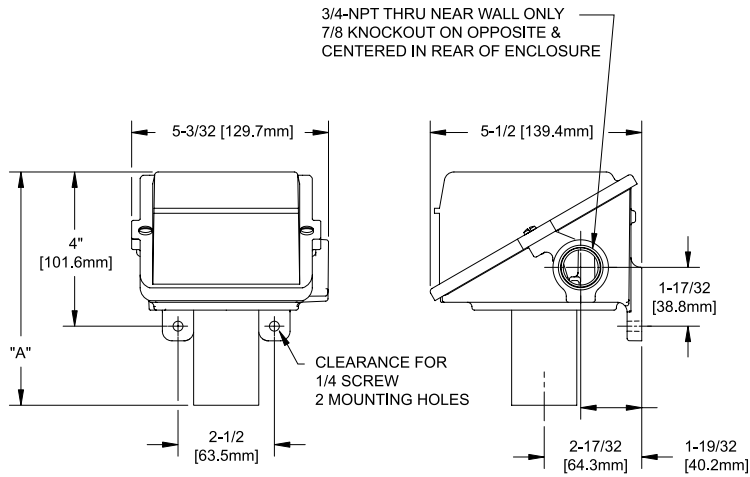
(Indicator models 147, 157, S147B, S157B only)

To adjust for maximum accuracy at any desired set point, follow steps 1 - 4 below:

### Span Adjustment

- 1) Remove front window and gasket (four screws) to gain access to span adjustment.
- 2) Connect control to calibrated pressure source and set to required differential pressure.
- 3) Using a screwdriver, carefully turn span adjustment. (See Figure 4) to obtain required indication.
- 4) Re-mount front gasket and window.

## Dimensions



### Dimension A

Models	Inches	mm	NPT
<b>Pressure</b>			
126-164	5.50	139.7	1/4
S126B-S164B	5.91	150.0	1/2
270-376	5.50	139.7	1/4
440-443, 449			
451, 453, 454	4.28	108.7	1/4
448, 450, 452	5.03	127.8	1/4
520-525	8.25	209.6	1/2
530-535	8.12	206.2	1/2
551, 553-555	4.56	115.8	1/4
550, 552	5.03	127.8	1/4
570-572	4.56	115.8	1/4
610-614	6.31	160.3	1/4
<b>Differential Pressure</b>			
147-157	6.13	155.7	1/4
S147B-S157B	6.13	155.7	1/2
455-559	7.00	177.8	1/4
540-543	7.97	202.4	1/8
544-547	8.03	204.0	1/8

### Option M210 - Differential Pressure Indication

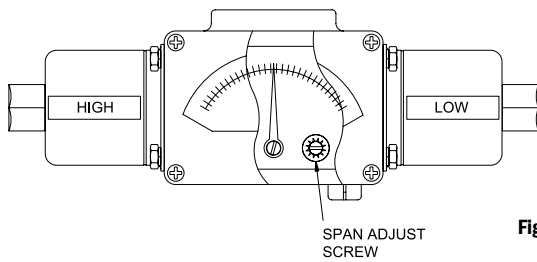
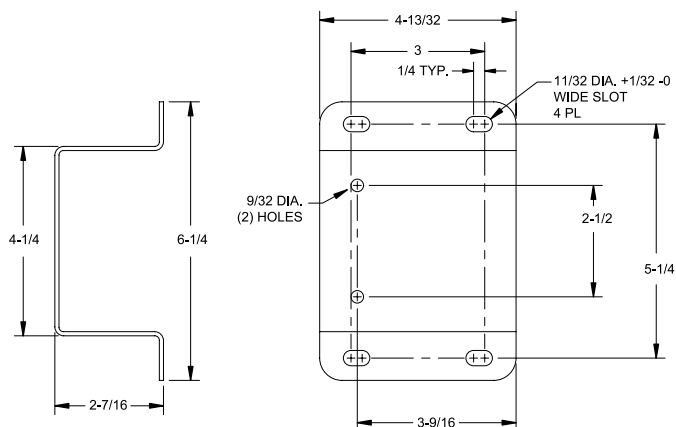


Figure 4

### Surface Mounting Hardware Part Number 6361-704



## RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

## LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts, INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

## LIMITATION OF SELLER'S LIABILITY

Seller's liability to Buyer for any loss or claim, including liability incurred in connection with (i) breach of any warranty whatsoever, expressed or implied, (ii) a breach of contract, (iii) a negligent act or acts (or negligent failure to act) committed by Seller, or (iv) an act for which strict liability will be inputted to seller, is limited to the "limited warranty" of repair and/or replacement as so stated in our warranty of product. In no event shall the Seller be liable for any special, indirect, consequential or other damages of a like general nature, including, without limitation, loss of profits or production, or loss or expenses of any nature incurred by the buyer or any third party.

UE specifications subject to change without notice.



UNITED ELECTRIC  
CONTROLS

180 Dexter Avenue, P.O. Box 9143  
Watertown, MA 02471-9143 USA  
Telephone: 617 926-1000 Fax: 617 926-2568  
<http://www.ueonline.com>